



TM 450

LIST OF THE EXPLODED VIEWS

2° version - From s/n. 658903



SHELL ASSY

COOLING SYSTEM

EVAPORATOR

HYDRAULIC CIRCUIT

ELECTRIC PARTS

1° version - Till s/n. 658902



SHELL ASSY

COOLING SYSTEM

EVAPORATOR

HYDRAULIC CIRCUIT

ELECTRIC PARTS

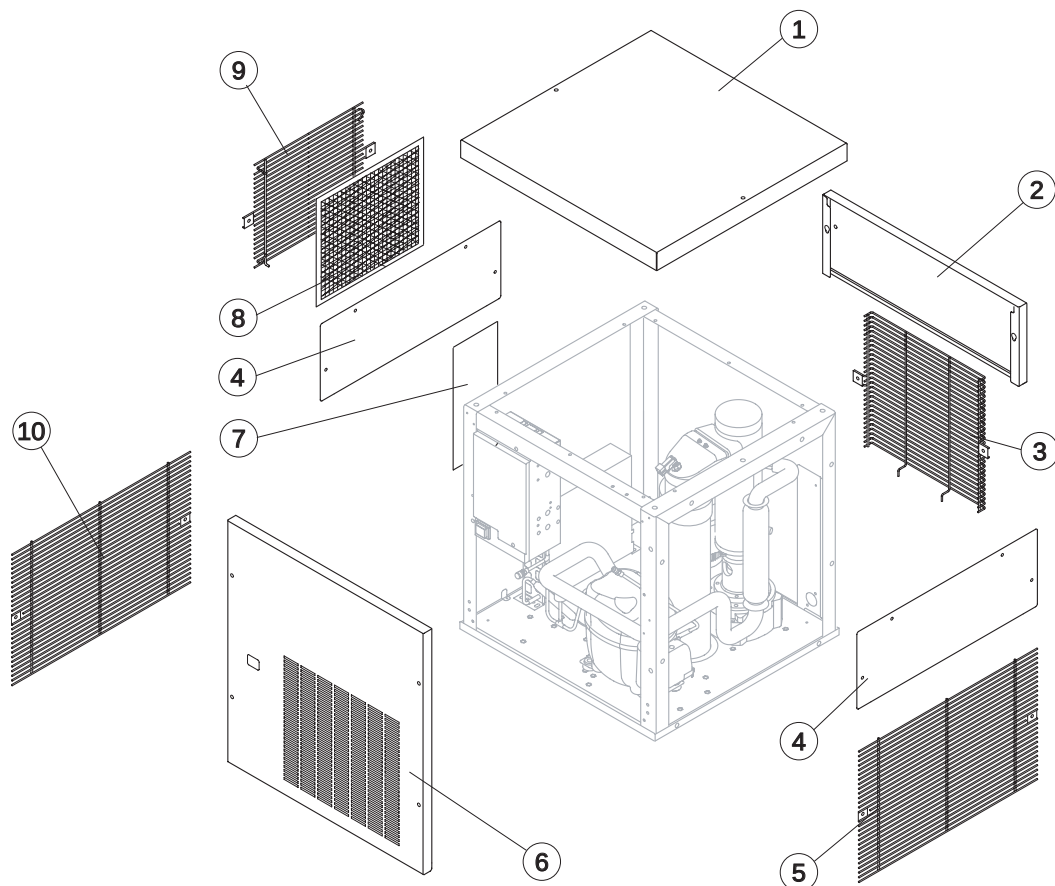
Rev. 11 - 11/05/2021



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2° Version From s/n. 658903

SHELL ASSY



Common Parts

Ref.	Spare Description	Code
1	Top	221518
2	Back Panel	221513
3	Back Grill	D12091
4	Right/Left Side Panel	221515
5	Right Side Grill	D12092
6	Front Panel	221511

Parts for Air-Cooled Version Only

Ref.	Spare Description	Code
7	Lower Left Side Panel	221517
8*	Filter	18246
9	Left Side Grill	D12093

Parts for Water-Cooled Version Only

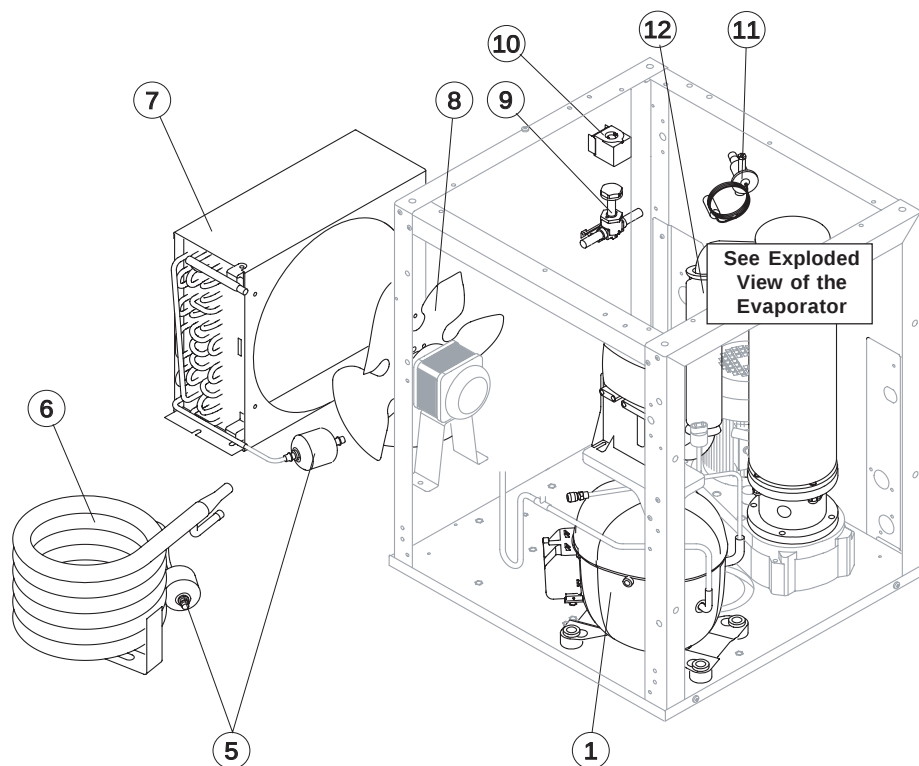
Ref.	Spare Description	Code
10	Left Side Grill	D12092



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COOLING SYSTEM



Common Parts

Ref.	Spare Description	Code
1	Compressor	See Table
5*	Solid Core Drier	14084
9	Hot Gas Valve Body	201129
10	Hot Gas Valve Coil	231294
11	Expansion Valve	201004
12	Suction Line	for the spare parts code give us the s/n.

Parts for Air-Cooled Version Only

Ref.	Spare Description	Code
7	Air Condenser	20675
8	Sucking Fan	20407

Parts for Water-Cooled Version Only

Ref.	Spare Description	Code
6	Water Condenser	14678

Rif. 1 - Compressor

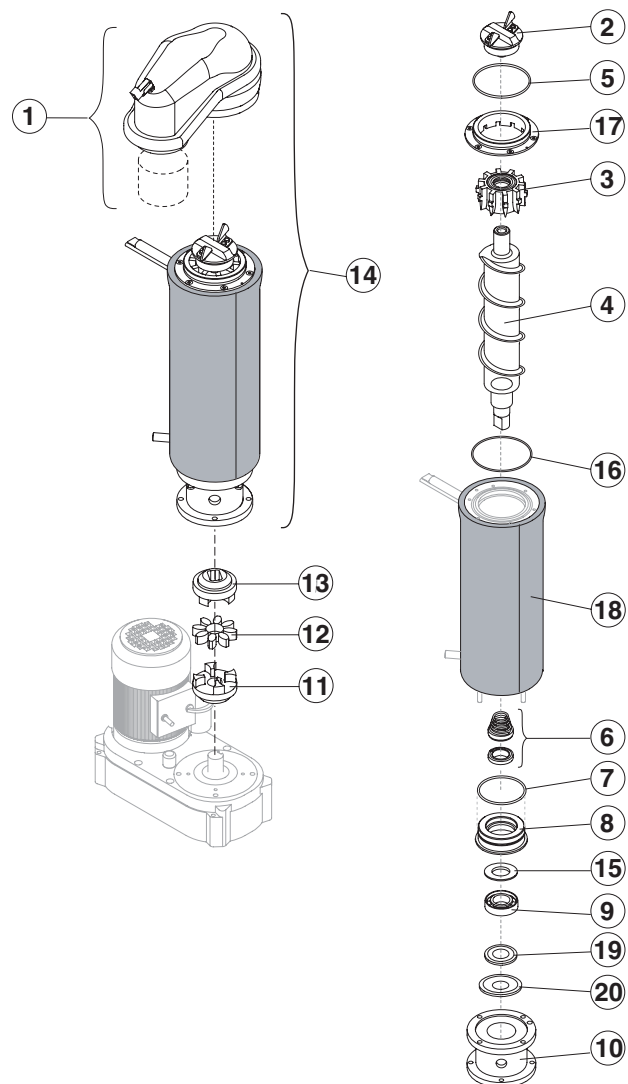
Voltage	Code
220-240V ~ 50Hz	231118
220-230V ~ 60Hz	231121



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EVAPORATOR



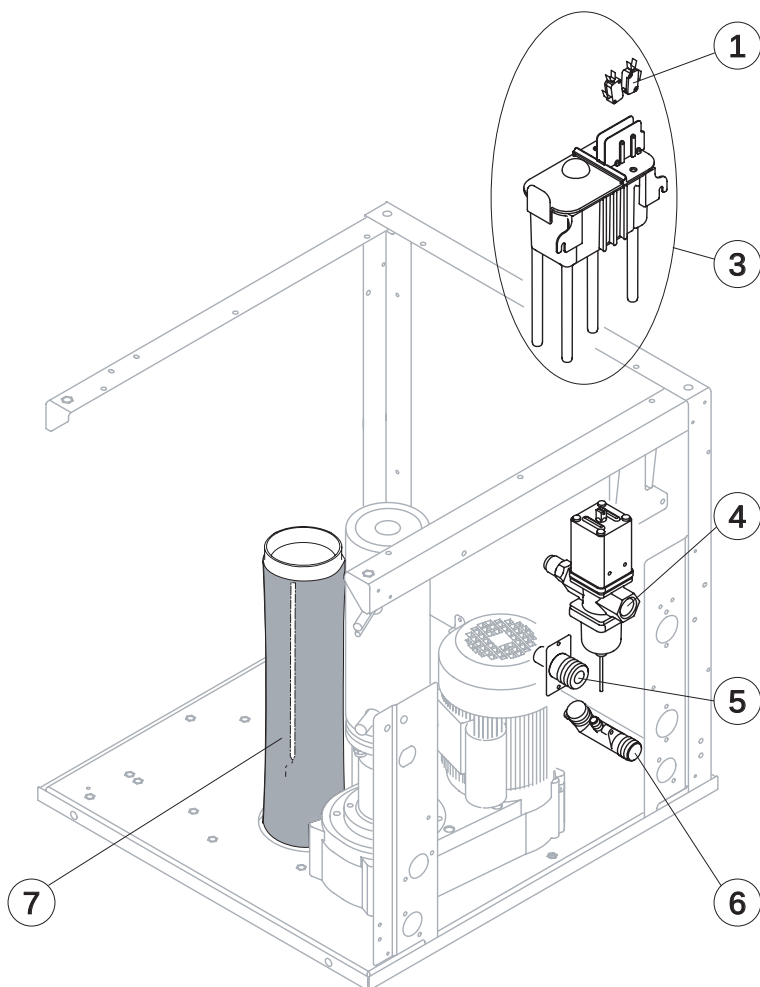
Ref.	Spare Description		Code
1	Ice Exhaust with Micro Assy	Current Version	C11217
1	Ice Exhaust with Micro Assy	Till s/n. 711767	RC11221
2	Ice Breaker	Current Version	C20948
2	Ice Breaker	Till s/n. 711767	20948
3	Extruder with bearings		C201013
4	Auger		201015
5	OR Gasket 4400		20955
6	Ceramic Seal		20643
7	OR Gasket 4312 NBR70		20205
8	Reduction Ring		201016
9	Bearing		201017
10	Flange	Current Version	20644
10	Flange	From s/n. 786339 till s/n. 889950	R20644
10	Flange	Till s/n. 786338	20644
11	Lower Joint		D20493
12	Elastomer		20494
13	Upper Joint		D20642
14	Evaporator Assy		C11219
15	Nilos Ring		201115
16	OR Gasket 3425		201019
17	Extruder cover		201014
18	Insulating Cap		18215
19	Lower Nilos Ring	From s/n. 786339 till s/n. 889950	R20644
20	Lower Support Ring	From s/n. 786339 till s/n. 889950	R20644



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HYDRAULIC CIRCUIT



Common Parts

Ref.	Spare Description	Code
1	Microswitch	23055
3*	Double Switch Basin Assembly	C10686
6	Discharges Manifold	10579
7	Ice Outlet Pipe with Bin bulbo holder	Current Version C10747
7	Ice Outlet Pipe with Bin bulbo holder	Till s/n. 711767 C10620

Parts for Water-Cooled Version Only

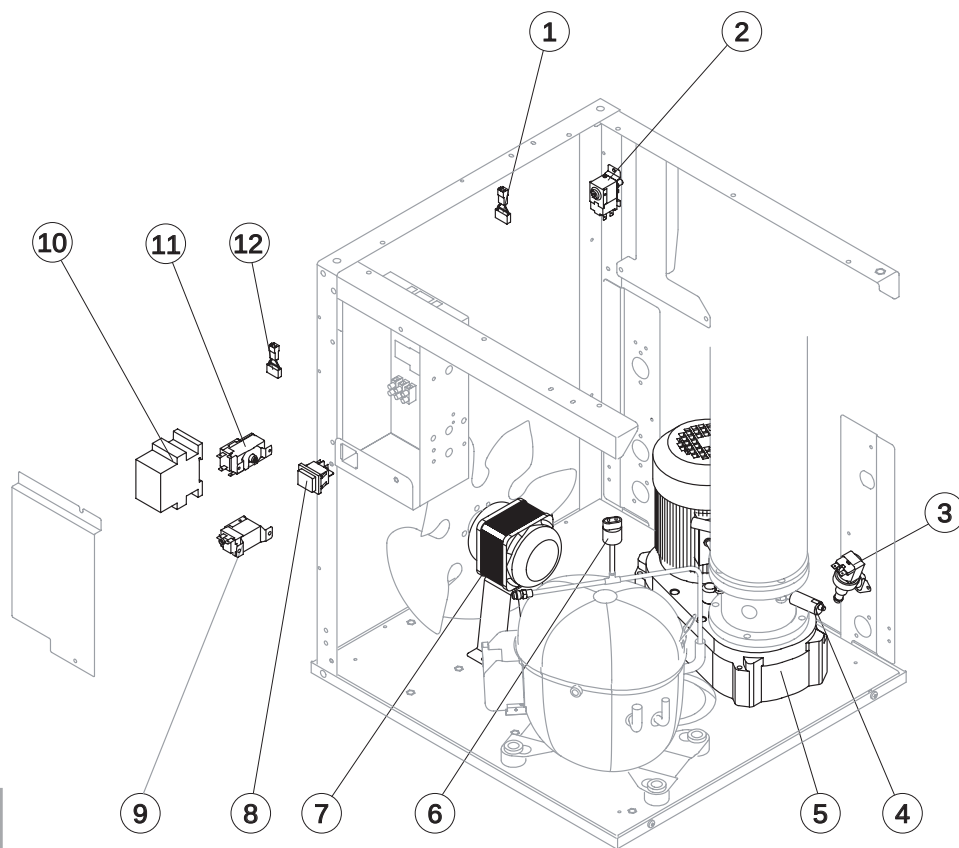
Ref.	Spare Description	Code
4	Water regulating valve assembly	C20967
5	Drain manifold	20984



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ELECTRIC PARTS



Common Parts

Ref.	Spare Description	Code
1	Anti Radio Interference Filter 50Hz	C23457
2	Safety Pressure Switch	23342
3*	1 Way- Water Inlet Valve	23115
4	Rotation Sensor	231028
5	Gearmotor	23638
6	Low pressure safety switch	23909
8*	Green Light Switch (On-Off)	23327
10	Contactor	See Table
11*	Bin Thermostat	231035

Parts for Air-Cooled Version Only

Ref.	Spare Description	Code
7*	Fan Motor	23121
9*	Pressostato Condensatore	23175
12	Condenser Pressure Switch 50Hz	C23459

Rif. 10* - Contactor

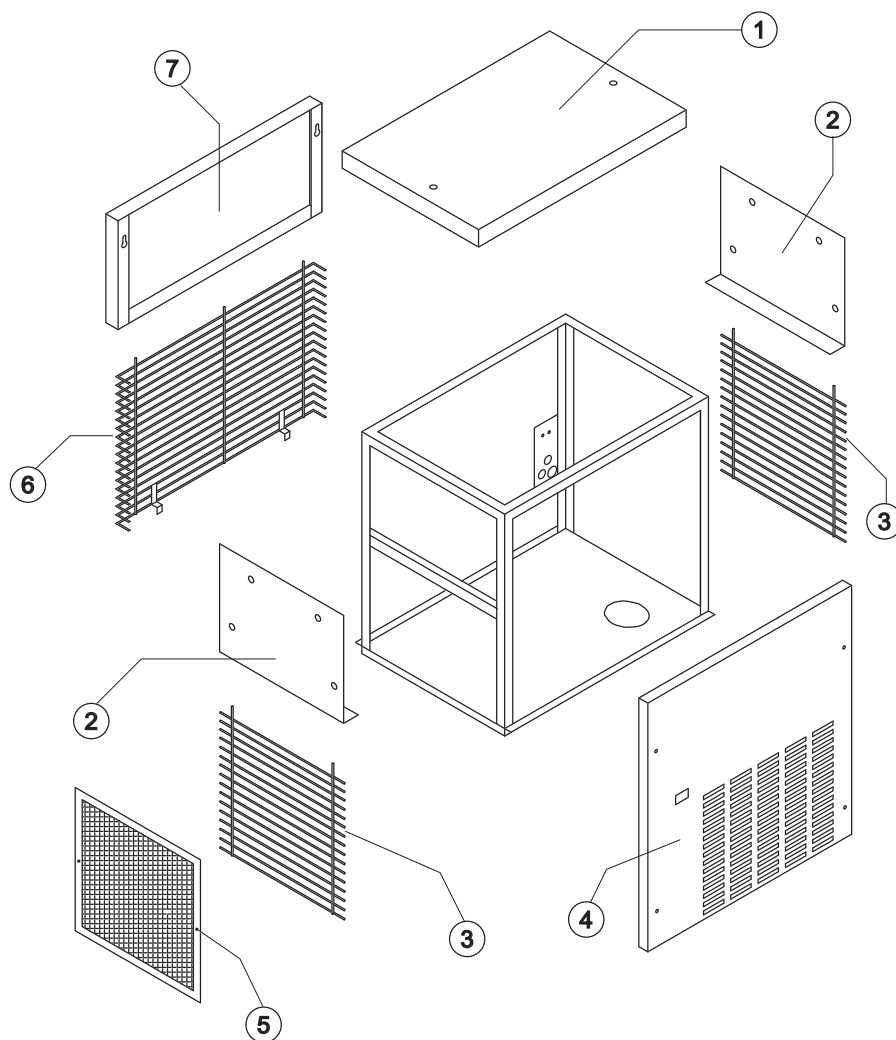
Voltage	Code
220-240V ~ 50Hz	23147
220-230V ~ 60Hz	23963



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SHELL ASSY



Common Parts

Ref.	Spare Description	Code
1	Top	221122
2	Right/Left Side Panel	22663
3	Lateral Grid	D12061
4	Front Panel Assembly	221138
6	Rear Grid	D12060
7	Rear Panel	22665

Parts for Air-Cooled Version Only

Ref.	Spare Description	Code
5*	Filter	18163

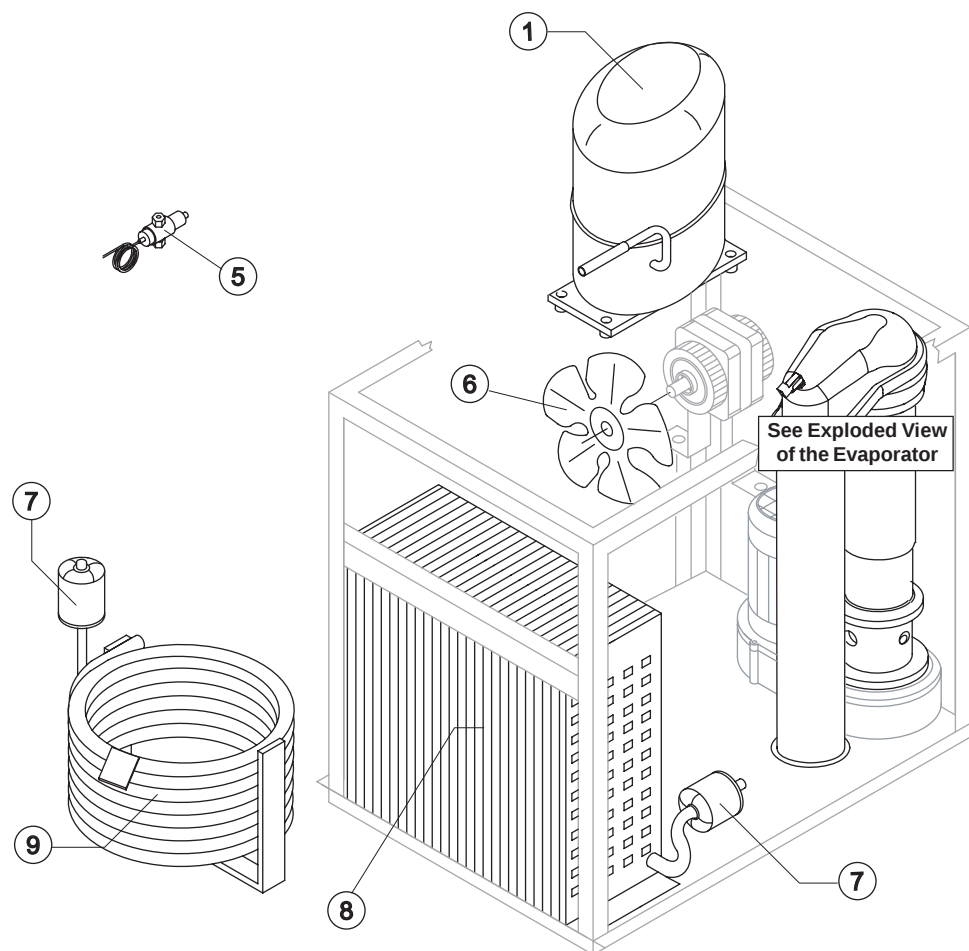


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COOLING SYSTEM

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Common Parts

Ref.	Spare Description	Code
1	Compressor	See Table
7*	Solid Core Drier	14084

Parts for Air-Cooled Version Only

Ref.	Spare Description	Code
6	Sucking Fan	20407
8	Air Condenser	20675

Parts for Water-Cooled Version Only

Ref.	Spare Description	Code
5	Pressostatic Valve	20210
6	Sucking Fan	10213
9	Water Condenser	14507

Ref. 1 - Compressor

Voltage	Code
220-240V ~ 50Hz	231118
400-415V 3~ 50Hz	23999



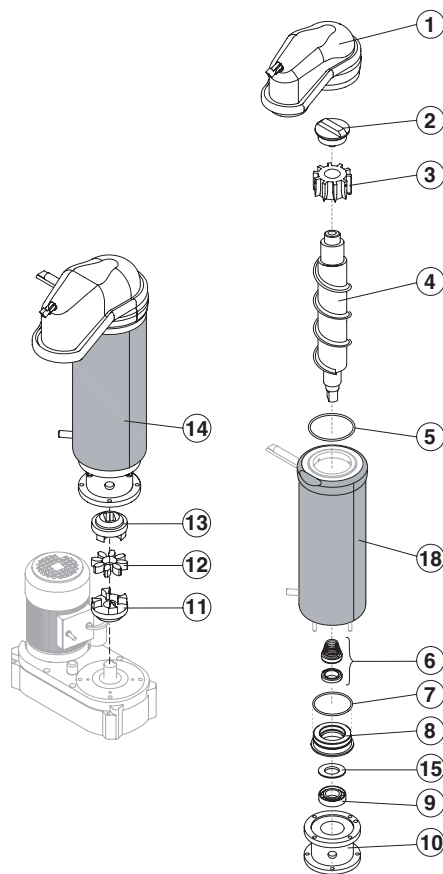
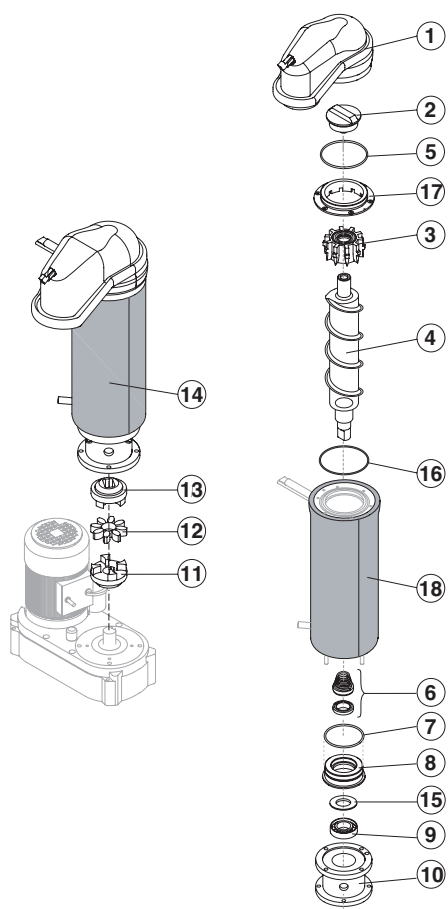
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1° Version Till s/n. 658902

EVAPORATOR

Current Version

Till s/n. 585283



Ref.	Spare Description (Current Version)	Code
1	Ice Exhaust with Micro Assy	C11169
2	Ice Breaker	20948
3	Extruder with bearings	C201013
4	Auger	201015
5	OR Gasket 4400	20955
6	Ceramic Seal	20643
7	OR Gasket 4312 NBR70	20205
8	Reduction Ring	201016
9	Bearing	201017
10	Flange	20644
11	Lower Joint	D20493
12	Elastomer	20494
13	Upper Joint	D20642
14	Evaporator Assy	C11171
15	Nilos Ring	201115
16	OR Gasket 3425	201019
17	Extruder cover	201014
18	Insulating Cap	18215

Ref.	Spare Description (Till s/n. 585253)	Code
1	Ice Exhaust with Micro Assy	C11163
2	Ice Breaker	20948
3	Extruder with bushing	C20949
4	Auger	20947
5	OR Gasket 4400	20955
6	Ceramic Seal	20643
7	OR Gasket 4312 NBR70	20205
8	Reduction Ring	20647
9	Bearing	20954
10	Flange	20644
11	Lower Joint	D20493
12	Elastomer	20494
13	Upper Joint	D20642
14	Evaporator Assy	C11160
15	Nilos Ring	From s/n. 519637 20996
18	Insulating Cap	18215

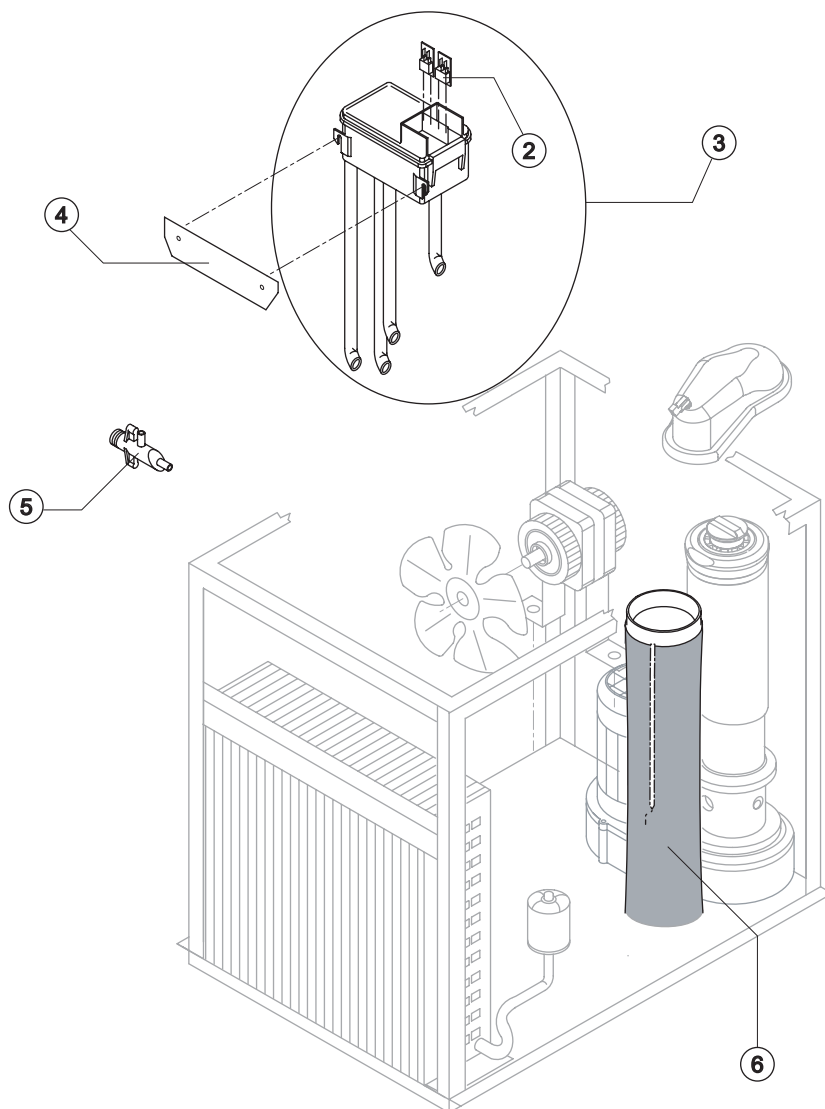
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1° Version Till s/n. 658902

HYDRAULIC CIRCUIT



Common Parts

Ref.	Spare Description	Code
2	Microswitch	23055
3*	Double Switch Basin Assembly	C10314
4	Basin Support Plate	21133
6	Ice Outlet Pipe Assy	Current Version C10620
6	Ice Outlet Pipe Assy	Till s/n. 606127 C10592

Parts for Air-Cooled Version Only

Ref.	Spare Description	Code
5	Discharges Manifold	10579

Parts for Water-Cooled Version Only

Ref.	Spare Description	Code
5	Discharges Manifold	C10053



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1° Version Till s/n. 658902

ELECTRIC PARTS

Common Parts

Ref.	Spare Description	Code
1	Anti Radio Interference Filter	C23457
3*	1 Way- Water Inlet Valve	23115
4*	Rotation Sensor	231028
5*	Bin Thermostat	Current Version 231035
5*	Bin Thermostat	Till s/n. 606127 23421
8*	Contacteur	23147
9*	Green Light Switch (On-Off)	23327
10	Gearmotor	23638
11	Low pressure safety switch	23909
12	Safety Pressure Switch	23342

Parts for Air-Cooled Version Only

Ref.	Spare Description	Code
6*	Condenser Pressure Switch	23175
7	Anti Radio Interference Filter	C23459
13*	Fan Motor	23121

Parts for Water-Cooled Version Only

Ref.	Spare Description	Code
2*	1 Way- Water Inlet Nipple	10368
13*	Fan Motor	23029

